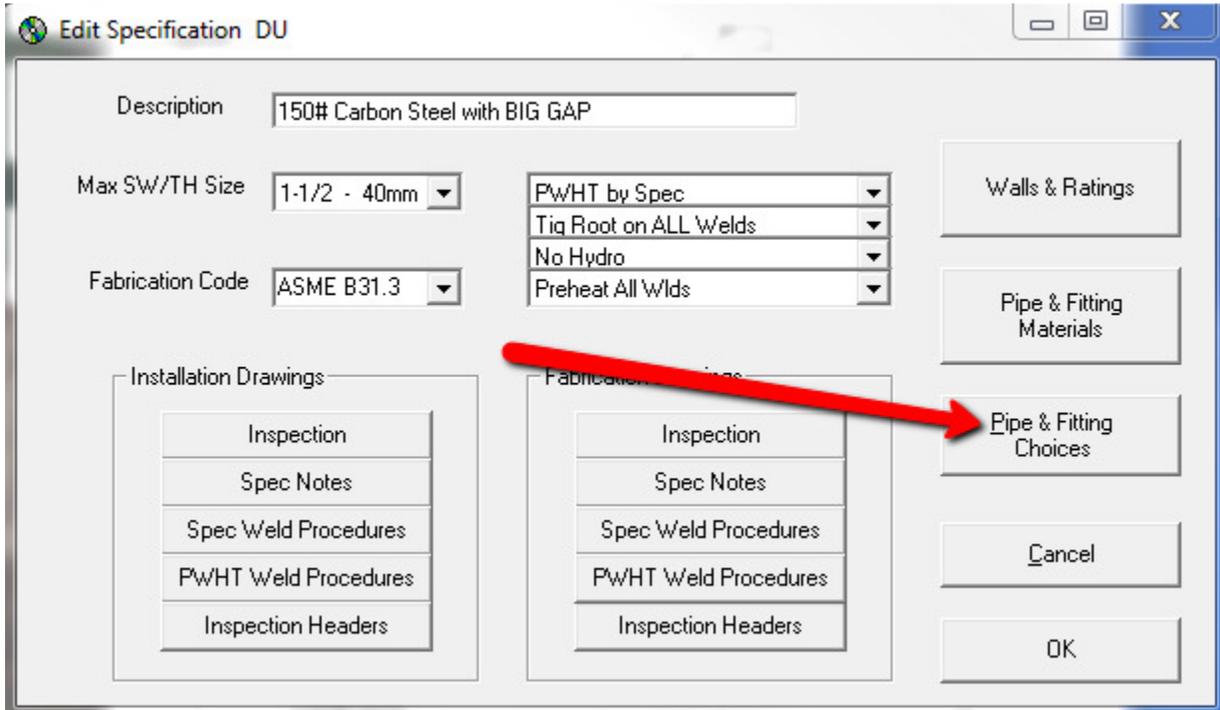
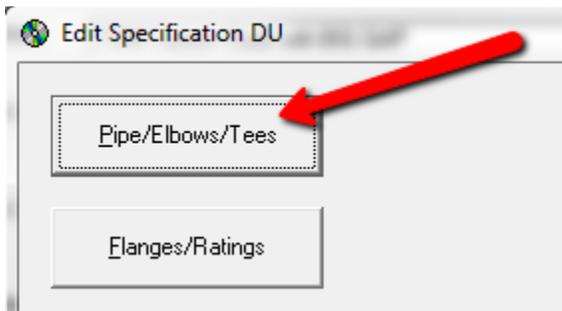


If you get a message “No wall thickness choices available in system file”, you can fix it as follows:

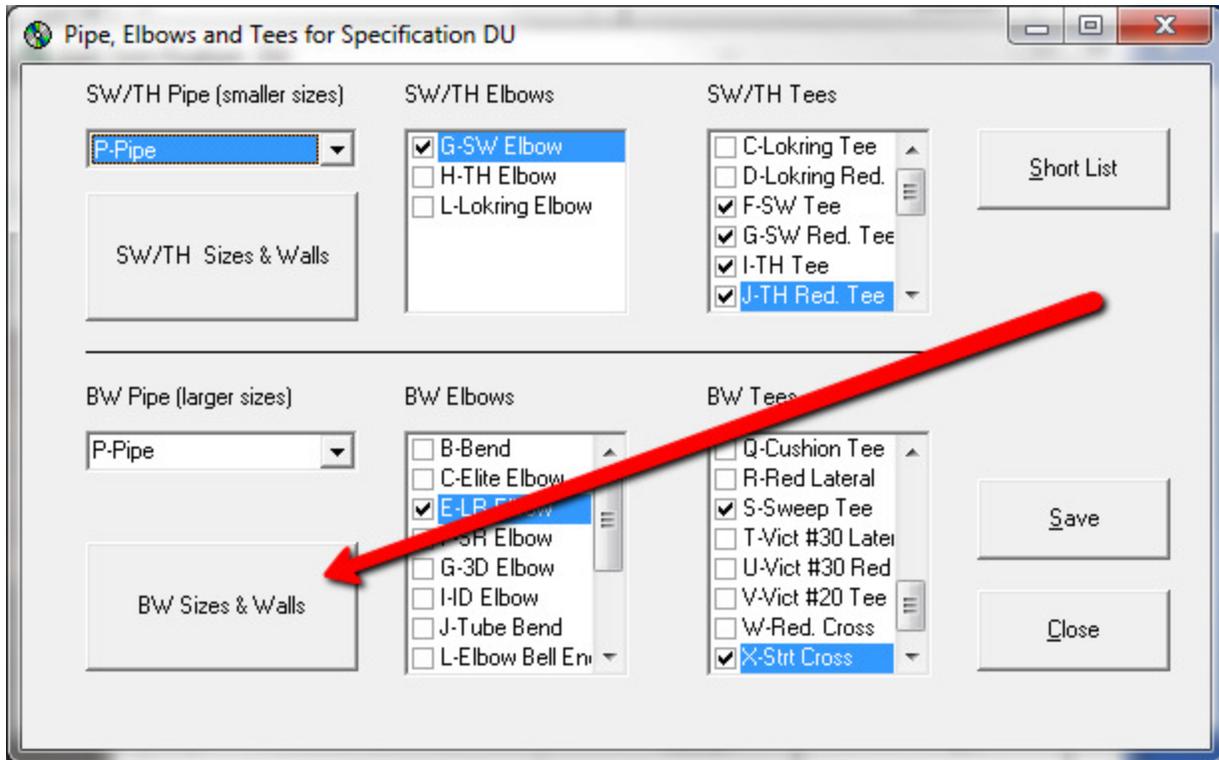
1. Edit the spec.
2. Choose Pipe and Fitting Choices as shown below.



3. Choose Pipe/Elbows/Tees as shown below.



4. Choose BW Sizes & Walls as shown below.



- Expand or maximize the wall choices window. You need to make at least one wall thickness available to the spec. This is done by double clicking on the column header as shown.

File

Pipe Sizes and Thicknesses Choices.

NPS	DN (Metric)	D-Sch 20s	E-Sch 20	F-Sch 30	<b>G-Sch 30</b>	H-Sch 40s	I-Sch 40	J-Sch 60	K-XS	L-Sch 80s	M-Sch 80	N-S
1/2	15	0	0	0	<b>0.109</b>	0.109	<b>0.109</b>	0	<b>0.147</b>	0.147	<b>0.147</b>	
3/4	20	0	0	0	<b>0.113</b>	0.113	<b>0.113</b>	0	<b>0.154</b>	0.154	<b>0.154</b>	
1	25	0	0	0	<b>0.13</b>	0.133	<b>0.13</b>	0	<b>0.179</b>	0.179	<b>0.179</b>	
1-1/4	32	0	0	0	<b>0.14</b>	0.14	<b>0.14</b>	0	<b>0.191</b>	0.191	<b>0.191</b>	
1-1/2	40	0	0	0	<b>0.145</b>	0.145	<b>0.145</b>	0	<b>0.2</b>	0.2	<b>0.2</b>	
2	50	0	0	0	<b>0.154</b>	0.154	<b>0.154</b>	0				
2-1/2	65	0	0	0	<b>0.203</b>	0.203	<b>0.203</b>	0				
3	80	0	0	0	<b>0.216</b>	0.216	<b>0.216</b>	0				
3-1/2	90	0	0	0	<b>0.226</b>	0.226	<b>0.226</b>	0				
4	100	0	0	0	<b>0.237</b>	0.237	<b>0.237</b>	0				
5	125	0	0	0	<b>0.258</b>	0.258	<b>0.258</b>	0				
6	150	0	0	0	<b>0.28</b>	0.28	<b>0.28</b>	0				
8	200	0.25	0.25	<b>0.277</b>	<b>0.322</b>	0.322	<b>0.322</b>	0				
10	250	0.25	0.25	<b>0.307</b>	<b>0.365</b>	0.365	<b>0.365</b>	0				
12	300	0.25	0.25	<b>0.33</b>	<b>0.375</b>	0.375	<b>0.375</b>	<b>0.406</b>	<b>0.562</b>	0.5	0.5	<b>0.688</b>
14	350	0.312	0.312	<b>0.375</b>	<b>0.375</b>	0.375	<b>0.437</b>	<b>0.593</b>	<b>0.5</b>	0.5	0.5	<b>0.75</b>
16	400	0.312	0.312	<b>0.375</b>	<b>0.375</b>	0.375	<b>0.5</b>	<b>0.656</b>	<b>0.5</b>	0.5	0.5	<b>0.843</b>
18	450	0.312	0.312	<b>0.438</b>	<b>0.375</b>	0.375	<b>0.562</b>	<b>0.75</b>	<b>0.5</b>	0.5	0.5	<b>0.937</b>
20	500	0	0.375	<b>0.5</b>	<b>0.375</b>	0.375	<b>0.593</b>	<b>0.812</b>	<b>0.5</b>	0.5	0.5	<b>1.031</b>
22	550	0	0.375	<b>0.5</b>	<b>0.375</b>	0.375	<b>0</b>	<b>0.875</b>	<b>0.5</b>	0.5	0.5	<b>1.125</b>
24	600	0	0.375	<b>0.562</b>	<b>0.375</b>	0.375	<b>0.687</b>	<b>0.968</b>	<b>0.5</b>	0.5	0.5	<b>1.218</b>
26	650	0	0.5	<b>0.625</b>	<b>0.375</b>	0.375	<b>0</b>	<b>0</b>	<b>0.5</b>	0.5	0.5	<b>0</b>

**Double click on a column header to bold the column and make that size available to the spec. If you bold a column by mistake, double click again to unbold it.**

**BW sizes**

Units  
 inch  
 mm

Hide Unused Rows

Cancel

Save & Close

- Save & Close

7. You can now define Walls & Ratings and Pipe & Fitting Materials for the spec.

